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WHAT IS CLAIMED IS

1. An ink jet printing method using an ink jet ejecting portion for ejecting ink on a printing material and a print quality improving liquid ejecting portion for ejecting print quality improving liquid to be ejected to the printing material, the improvement residing in that:

an application mode of the print quality improving liquid is different depending on a printing mode in which printing operation is carried out.

- 2. A method according to Claim 2, wherein said application mode includes one or more of an amount, property and manner of application, of print quality improving liquid.
- 3. An ink jet printing method using an ink jet ejecting portion for ejecting ink on a printing material and a print quality improving liquid ejecting portion for ejecting print quality improving liquid to be ejected to the printing material, the improvement residing in that:

an amount of the print quality improving liquid applied is different depending on a printing mode in which printing operation is carried out.

4. A method according to Claim 3, wherein the

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amount of the print quality improving liquid per unit area of the printing material decreases with increase of number of scans on the same recording area.

5 S. An ink jet printing method using an ink jet ejecting portion for ejecting ink on a printing material and a print quality improving liquid ejecting portion for ejecting print quality improving liquid to be ejected to the printing material, the improvement residing in that:

deferent kinds of print quality improving liquids are prepared, and the kind of used the print quality improving liquid is different depending on a printing mode in which printing operation is carried out.

- 6. A method according to Claim 5, wherein a kind of print quality improving liquid having a smaller surface tension is used for an area where number of scans is large.
 - 7. An ink jet printing method using an ink jet ejecting portion for ejecting ink on a printing material and a print quality improving liquid ejecting portion for ejecting print quality improving liquid to be ejected to the printing material, the improvement residing in that:

an amount of the print quality improving liquid applied is different depending on whether a printing mode is for color printing or monochromatic printing.

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- 8. A method according to Claim 7, wherein an amount of print quality improving liquid per unit area is larger for the monochromatic mode.
- 9. An ink jet printing method using an ink jet ejecting portion for ejecting ink on a printing material and a print quality improving liquid ejecting portion for ejecting print quality improving liquid to be ejected to the printing material, the improvement residing in that:

an amount of the print quality improving liquid applied is different depending on whether a printing datum is for black color or not.

- 20 10. A method according to Claim 9 wherein the amount of print quality improving liquid per unit area is larger for the black color.
- 11. An ink jet printing method using an ink jet
 25 ejecting portion for ejecting ink on a printing
 material and a print quality improving liquid ejecting
 portion for ejecting print quality improving liquid to

be ejected to the printing material, the improvement residing in that:

deferent kinds of print quality improving liquids are prepared, and the kind of used the print quality improving liquid is different depending on whether a printing mode is for color printing or monochromatic printing.

- 12. A method according to Claim 11, wherein
 wherein a kind of print quality improving liquid
 having a smaller surface tension surface tension is
 used for the black color.
- 13. An ink jet printing method using an ink jet
 ejecting portion for ejecting ink on a printing
 material and a print quality improving liquid ejecting
 portion for ejecting print quality improving liquid to
 be ejected to the printing material, the improvement
 residing in that:
- a scanning operation for the print quality improving liquid and a scanning operation for at least one of black, yellow, magenta and cyan colors, are made different from each other.
- 25 14. An ink jet printing method using an ink jet ejecting portion for ejecting ink on a printing material and a print quality improving liquid ejecting

portion for ejecting print quality improving liquid to be ejected to the printing material, the improvement residing in that;

a recording head for the print quality improving liquid is disposed between, in a direction of main scan, a recording head for black color and a rh for yellow, magenta and cyan colors;

a scanning operation of the recording head for the black color and a scanning operation of the recording head for the yellow, magenta and cyan colors are made different from each other; and

different kinds of print quality improving liquid are used for the black color and for the yellow, magenta and cyan colors, respectively.

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15. An apparatus for a method as defined in Claim 1, wherein said method uses thermal energy for ejecting the ink and the print quality improving liquid.

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- 16. An apparatus according to Claim 15, wherein scanning operation is reciprocal.
- 17. An apparatus according to Claim 16, wherein said print quality improving liquid ejecting portion and said ink ejecting portions are arranged in a direction of reciprocal movement.

- 18. An apparatus according to Claim 17, wherein a recording head is used which has an array of ejection outlets in a direction substantially perpendicular to the direction of the reciprocal movement.
- 19. A print produced by the method as defined in Claim 1.
- 10 20. A print produced by the apparatus as defined in Claim 15.
- 21. An ink jet apparatus comprising:

 an ink ejecting portion for ejecting ink to a

 15 printing material;

a print quality improving liquid ejecting portion for ejecting print quality improving liquid to a printing material;

means for selecting a printing mode out of a plurality of printing modes having different application modes of the kojoekij; and

driving means for driving said ink ejecting portion and print quality improving liquid ejecting portion in accordance with the mode selected by said selecting means.

22. An apparatus according to Claim 21, wherein

said ink ejecting portion includes thermal energy generating members for generating thermal energy for ejecting the ink.

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23. An ink jet apparatus comprising:

a first ejecting portion for ejecting ink to a printing material;

a second ejecting portion for ejecting print quality improving liquid to a printing material; and

control means for selectively driving said second ejecting portion.

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24. An apparatus according to Claim 23, wherein said control means is manually operable.

- 25. An apparatus according to Claim 23, wherein said control means is responsive of a kind of the printing material.
- 20 26. An apparatus according to Claim 23, wherein the print quality improving liquid has a smaller surface tension than the ink.
- 27. An apparatus according to Claim 23, wherein
 the print quality improving liquid comprises a cation
 material of low molecular component and high molecular
 component, and the ink comprises anion dye.

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28. An apparatus according to Claim 23, wherein the print quality improving liquid comprises a cation material of low molecular component and high molecular component, and the ink comprises anion pigment.

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29. An apparatus according to Claim 23, wherein said first ejecting portion and second ejecting portion have thermal energy generating means.

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30. An ink jet printing apparatus using an ink jet ejecting portion for ejecting ink on a printing material and a print quality improving liquid ejecting portion for ejecting print quality improving liquid to be ejected to the printing material, the improvement comprising:

control means for controlling an amount of ejected print quality improving liquid in accordance with an ambient condition, when the ink and the kojoekij are mixed or reacted on the printing

20 material.

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- 31. An apparatus according to Claim 30, wherein the ambient condition includes a temperature, and higher seeping property ink is used when the
- 25 temperature is high.

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32. An apparatus according to Claim 30, wherein

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the ambient condition includes a temperature, and the amount decreases with increase of the temperature.

- 33. An apparatus according to Claim 31, wherein the higher seeping property ink has higher content of surfactant.
- 34. An ink jet printing apparatus using an ink jet ejecting portion for ejecting ink on a printing material and a print quality improving liquid ejecting portion for ejecting print quality improving liquid to be ejected to the printing material, the improvement comprising:

control means for changing a kind of print

quality improving liquid in accordance with an ambient
condition, when the ink and the kojoekij are mixed or
reacted on the printing material,

35. An apparatus according to Claim 34, wherein the ambient condition includes an ambient humidity, and the amount decreases with decrease of the humidity.

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36. An apparatus according to Claim 34, wherein the ambient condition includes an ambient humidity, and higher seeping property ink is used when the humidity is low.

37. An apparatus according to Claim 34, wherein said control means uses different kinds of print quality improving liquid in accordance with the ambient condition.

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38. An ink jet printing apparatus using an ink jet ejecting portion for ejecting ink on a printing material and a print quality improving liquid ejecting portion for ejecting print quality improving liquid to be ejected to the printing material, the improvement comprising:

control means for changing a kind of print quality improving liquid and for controlling an amount of print quality improving liquid in accordance with an ambient condition, when the ink and the kojoekij are mixed or reacted on the printing material.

- 39. An apparatus according to Claim 38, wherein the ambient condition includes an ambient temperature, and the amount decreases with increase of the temperature.
 - 40. An apparatus according to Claim 38, wherein the ambient condition includes an ambient humidity, and the amount decreases with decrease of the humidity.

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Swb7 Aland 41. An apparatus according to Claim 38, wherein the ambient condition includes a temperature, and higher seeping property ink is used when the temperature is high.

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42. An apparatus according to Claim 38, wherein the ambient condition includes an ambient humidity, and higher seeping property ink is used when the humidity is low.

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43. An apparatus according to Claim 38, wherein said control means uses different kinds of print quality improving liquid in accordance with the ambient condition.

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44. An apparatus according to Claim 42, wherein said control means uses different kinds of print quality improving liquid in accordance with the ambient condition.

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45. An ink jet printing apparatus using an ink jet ejecting portion for ejecting ink on a printing material and a print quality improving liquid ejecting portion for ejecting print quality improving liquid to be ejected to the printing material, the improvement comprising:

control means for controlling an amount of

Syb) A. b. print quality improving liquid in accordance with a kind of the printing material, when the ink and the kojoekij are mixed or reacted on the printing material.

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46. An apparatus according to Claim 45, wherein said control means increases an amount of the print quality improving liquid per unit area with decrease of seeping property of the printing material.

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47. An apparatus according to Claim 45, wherein said control means uses higher seeping property print quality improving liquid when the seeping property of the printing material is low.

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48. An apparatus according to Claim 45, wherein said control means uses different kinds of print quality improving liquid in accordance with the kind of the printing material.

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49. An ink jet printing apparatus using an ink jet ejecting portion for ejecting ink on a printing material and a print quality improving liquid ejecting portion for ejecting print quality improving liquid to be ejected to the printing material, the improvement comprising:

control means for changing \a kind of print



quality improving liquid in accordance with a kind of the printing material, when the ink and the kojoekij are mixed or reacted on the printing material.

- 50. An apparatus according to Claim 49, wherein said control means uses higher seeping property print quality improving liquid when the seeping property of the printing material is low.
- 10 51. An apparatus according to Claim 49, wherein said control means uses different kinds of print quality improving liquid in accordance with the kind of the printing material.
- 15 52. An ink jet printing apparatus using an ink jet ejecting portion for ejecting ink on a printing material and a print quality improving liquid ejecting portion for ejecting print quality improving liquid to be ejected to the printing material, the improvement comprising:

control means for changing a kind of print quality improving liquid and for controlling an amount of the print quality improving liquid, in accordance with a kind of the printing material, when the ink and the kojoekij are mixed or reacted on the printing material.

53. An apparatus according to Claim 52, wherein said control means increases an amount of the print quality improving liquid per unit area with decrease of seeping property of the printing material.

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54. An apparatus according to Claim 52, wherein said control means uses higher seeping property print quality improving liquid when the seeping property of the printing material is low.

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55. An apparatus according to Claim 52, wherein said control means uses different kinds of print quality improving liquid in accordance with the kind of the printing material.

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56. An ink jet printing apparatus using an ink jet ejecting portion for ejecting ink on a printing material and a print quality improving liquid ejecting portion for ejecting print quality improving liquid to be ejected to the printing material, the improvement comprising:

control means for ejecting the print quality improving liquid to such an area on the printing material as is determined corresponding to ejection of the ink of a predetermined color out of a plurality of color inks.

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- 57. An apparatus according to Claim 56, wherein the predetermined color is selectable.
- 58. An apparatus according to Claim 56, wherein the predetermined color is black.
 - 59. An ink jet printing apparatus using an ink jet ejecting portion for ejecting ink on a printing material and a print quality improving liquid ejecting portion for ejecting print quality improving liquid to be ejected to the printing material, the improvement comprising:

control means for ejecting the print quality improving liquid to such an area on the printing material as is determined corresponding to a selected datum for ejection of the ink.

- 60. An apparatus according to Claim 59, wherein the selected datum is the one for a character.
- 61. An apparatus according to Claim 59, wherein the selected datum can be changed.
- 62. An ink jet printing apparatus using an ink
 25 jet ejecting portion for ejecting ink on a printing
 material and a print quality improving liquid ejecting
 portion for ejecting print quality improving liquid to

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be ejected to the printing material, the improvement comprising:

control means for ejecting the print quality improving liquid to such an area on the printing material as is determined corresponding to a selected datum for ejection of the ink and corresponding to ejection of the ink of a predetermined color out of a plurality of inks.

- the predetermined color is black, and the selected datum is the one for character.
- 64. An apparatus according to Claim 62, wherein
 the predetermined color is a one selected from yellow,
 magenta and cyan, and the ink of other than the
 predetermined color is a back ink having durability
 against the ink.
- 20 65. An apparatus according to Claim 62, wherein the predetermined color is selectable.
 - 66. An apparatus according to Claim 62, wherein the selected datum is changeable.
 - 67. An apparatus according to Claim 30, wherein said print quality improving liquid ejecting portion

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has an electromechanical transducer for ejecting the ink and the print quality improving liquid.

- 68. An apparatus according to Claim 30, wherein said print quality improving liquid ejecting portion has an electrothermal transducer for ejecting the ink and the print quality improving liquid.
- 69. An apparatus according to Claim 30, wherein said print quality improving liquid ejecting portion has a combination of a electrothermal transducer and an electromechanical transducer for ejecting the ink and the print quality improving liquid.
- 70. An apparatus according to Claim 30, wherein said print quality improving liquid comprises a low molecular cation material and a high molecular cation material, and said ink comprises anion dye.
- 71. An apparatus according to Claim 30, wherein said print quality improving liquid comprises a low molecular cation material and a high molecular cation material, and the ink comprises anion compound and pigment.

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72. An apparatus according to Claim 30, wherein said print quality improving liquid ejecting portion

has a thermal energy converter to eject the liquid, and said ink ejecting portion has a thermal energy converter to eject the ink.

- 5 73. An apparatus according to Claim 73, wherein said ejecting portions are reciprocable.
- 74. An apparatus according to Claim 73, wherein said print quality improving liquid ejecting portion and said ink ejecting portions are arranged in a direction of the reciprocation.
- 75. An apparatus according to Claim 74, wherein said said ejecting portions have an array of ejection outlets in a direction substantially perpendicular to the direction of the reciprocation, respectively.
 - 76. A print produced using said apparatus as defined in Claim 30.

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77. An ink jet recording method for recording on a printing material using a plurality of color inks and a print quality improving liquid for coagulating or causing insoluble coloring material of the inks, the improvement residing in that:

printing operation is capable in at least two of a first mode wherein the print quality improving

liquid is ejected for an entire printing area of the printing material, a second mode wherein the print quality improving liquid is ejected mainly on a boundary between different inks on the printing material, and a third mode wherein the print quality improving liquid is not ejected; and

said mode is selectable during printing.

- 78. A method according to Claim 77, wherein said boundary is between a black color ink and a non-black color ink.
 - 79. An ink jet recording method for recording on a printing material using chromatic ink containing coloring material and substantially hypochromic or byaline print quality improving liquid containing a component effective to coagulate or causing insoluble a component of the ink by mixing or reacting with the ink, the improvement residing in that:
- at least a black ink ejecting portion for ejecting black ink, a print quality improving liquid ejecting portion for ejecting liquid containing at least the print quality improving liquid, are used;

during one scan, an ejecting portion at a 25 position prior to the black ink ejecting portion is used to eject the print quality improving liquid.

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80. An ink jet recording method for recording on a printing material using a plurality of color inks and a print quality improving liquid for coagulating or causing insoluble coloring materials of the inks, the improvement residing in that:

printing operation is capable in at least two of a first mode wherein the print quality improving liquid is ejected for an entire printing area of the printing material, a second mode wherein the print quality improving liquid is ejected mainly on a boundary between different inks on the printing material, and a third mode wherein the print quality improving liquid is not ejected; and

in the first and second modes, an amount of ink ejection per unit area for an area of the printing material where the print quality improving liquid and the ink are superimposed, is larger than an amount of ink ejection per unit area for an area of the printing material where they are not superimposed.

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- 81. A method according to Claim 80, wherein said boundary is between a black color ink and a non-black color ink.
- 82. An ink jet recording method for recording on a printing material using chromatic ink containing coloring material and substantially hypochromic or

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byaline print quality improving liquid containing a component effective to coagulate or causing insoluble a component of the ink by mixing or reacting with the ink, the improvement residing in that:

at least a black ink ejecting portion for ejecting black ink, a print quality improving liquid ejecting portion for ejecting liquid containing at least the print quality improving liquid, chromatic ink ejecting portion for ejecting yellow, magenta and/or cyan inks, are used;

the print quality improving liquid ejecting portion is disposed at an end in a main scan direction;

in a printing mode wherein the print quality

improving liquid is mainly ejected for a boundary

between the black ink and a non-black ink, first

color, second color, third color and fourth color inks

are sequentially ejected;

for ejection of the print quality improving
liquid, an ejecting portion disposed prior to the
ejecting portion for printing the second color ink.

- 83. A method according to Claim 82, wherein the first color ink is a yellow, magenta or cyan ink, and the second color ink is the black ink.
 - 84. A method according to Claim 82, wherein the



first color ink is a black ink, an the second color ink is yellow magenta or cyan ink.

- 85. A method according to Claim 77, wherein said ejecting portion has an electrothermal transducer.
 - 86. A method according to Claim 77, wherein said ejecting portion has an electromechanical transducer.
- 10 87. A method according to Claim 77, wherein said print quality improving liquid contains high molecular and low molecular cation materials, and the ink contains anion dye.
- 15 88. A method according to Claim 77, wherein said print quality improving liquid contains high molecular and low molecular cation materials, and the ink contains anion dye, or contains anion material and pigment.

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- 89. An ink jet recording apparatus for recording on a printing material using a plurality of color inks and a print quality improving liquid for coagulating or causing insoluble coloring material of the inks,
- 25 the improvement residing in that:

printing operation is capable in at least two of a first mode wherein the print quality improving



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liquid is ejected for an entire printing area of the printing material, a second mode wherein the print quality improving liquid is ejected mainly on a boundary between different inks on the printing material, and a third mode wherein the print quality improving liquid is not ejected; and

there is provided means for switching the mode during printing.

- 90. An apparatus according to Claim 89, wherein said boundary is between a black color ink and a non-black color ink.
- 91. An ink jet recording apparatus for recording

 on a printing material using chromatic ink containing

 coloring material and substantially hypochromic or

 byaline print quality improving liquid containing a

 component effective to coagulate or causing insoluble

 a component of the ink by mixing or reacting with the

 ink, the improvement residing in that:

at least a black ink ejecting portion for ejecting black ink, a print quality improving liquid ejecting portion for ejecting liquid containing at least the print quality improving liquid, are provided;

during one scan, an ejecting portion at a position prior to the black ink ejecting portion is

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used to eject the print quality improving liquid.

92. An ink jet recording apparatus for recording on a printing material using a plurality of color inks and a print quality improving liquid for coagulating or causing insoluble coloring materials of the inks, the improvement residing in that:

printing operation is capable in at least two of a first mode wherein the print quality improving liquid is ejected for an entire printing area of the printing material, a second mode wherein the print quality improving liquid is ejected mainly on a boundary between different inks on the printing material, and a third mode wherein the print quality improving liquid is not ejected; and

control means for operating such that in the first and second modes, an amount of ink ejection per unit area for an area of the printing material where the print quality improving liquid and the ink are superimposed, is larger than an amount of ink ejection per unit area for an area of the printing material where they are not superimposed.

93 An apparatus according to Claim 92 , wherein 25 said boundary is between a black color ink and a non-black color ink.

Sub) A. **b** Cunt 94. An ink jet recording method for recording on a printing material using chromatic ink containing coloring material and substantially hypochromic or byaline print quality improving liquid containing a component effective to coagulate or causing insoluble a component of the ink by mixing or reacting with the ink, the improvement residing in that:

at least a black ink ejecting portion for ejecting black ink, a print quality improving liquid ejecting portion for ejecting liquid containing at least the print quality improving liquid, chromatic ink ejecting portion for ejecting yellow, magenta and/or cyan inks, are used:

the print quality improving liquid ejecting portion is disposed at an end in a main scan direction;

in a printing mode wherein the print quality improving liquid is mainly ejected for a boundary between the black ink and a non-black ink, first color, second color, third color and fourth color inks are sequentially ejected;

for ejection of the print quality improving liquid, an ejecting portion disposed prior to the ejecting portion for printing the second color ink.

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95. An apparatus according to Claim 94, wherein the first color ink is a yellow, magenta or cyan ink.

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and the second color ink is the black ink.

- 96. An apparatus according to Claim 94, wherein the first color ink is a black ink, an the second color ink is yellow, magenta or cyan ink.
- 97. An apparatus according to Claim 89, wherein said ejecting portion has an electrothermal transducer.

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- 98. An apparatus according to Claim 89, wherein said ejecting portion has an electromechanical transducer.
- 15 99. An apparatus according to Claim 89, wherein said print quality improving liquid contains high molecular and low molecular cation materials, and the ink contains anion dye.
- 20 100. An apparatus according to Claim 89, wherein said print quality improving liquid contains high molecular and low molecular cation materials, and the ink contains anion dye, or contains anion material and pigment.

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101. An ink jet apparatus comprising: a first ejecting portion for ejecting ink to



a printing material;

a second ejecting portion for ejecting print quality improving liquid to a printing material;

setting means for an operational mode of said

5 second ejecting portion in accordance with an image
datum; and

driving means for driving said second ejecting portion in accordance with an output of said setting means.

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102. An ink jet apparatus comprising:

a first ejecting portion for ejecting ink to a printing material;

a second ejecting portion for ejecting print quality improving liquid to a printing material;

setting means for an operational mode of said second ejecting portion in accordance with an condition during printing operation; and

driving means for driving said second

20 ejecting portion in accordance with an output of said setting means.

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